

Body Repair Tech Note: Recommended Urethane Adhesive for Roadster Front Crash Structure

Body Repair Tech Notes provide information about Tesla-approved methods and practices for body repair. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla assumes no liability for injury or property damage due to a failure to properly follow these instructions or for repairs attempted by unqualified individuals.

The Dow Betaseal 1701 urethane adhesive and Dow Betaprime 5404 primer originally used to bond the Roadster Front Crash Structure (Figure 1) and other body panels are no longer available. Use Dow Betaseal 1580 urethane adhesive and Dow Betaprime 5504G primer to bond the Front Crash Structure (and any other body panels that were originally bonded with Dow Betaseal 1701 urethane adhesive and Dow Betaprime 5404 primer).

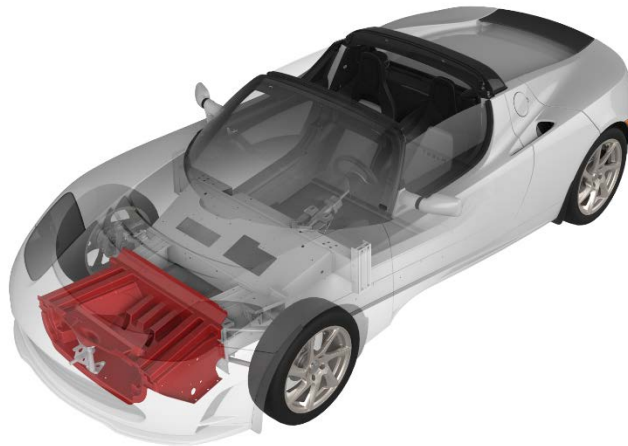


Figure 1

For feedback on the accuracy of this document, email BodyRepair@tesla.com.