



Install Outer Skid Bar Bolts

Classification Campaign Bulletin **Section/Group** 30 - Chassis **Country/Region** All

Year 2014-2015 **Model** Model S **Version** P85D

Bulletin Classification: *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

The 2 outer bolts that secure the skid bar were not installed on some early P85D Model S vehicles.

Correction

Inspect the skid bar for the 2 outer bolts. If necessary, install and torque the 2 outer bolts.

Required Part(s):	Part Number	Description	Quantity
	2007206	BLT,HEX,FLG,M6-1.00x25[8.8]-09	2
Correction Description		Correction	Time
SB-15-30-002 Not Applicable		S011530002	0.00
Vehicle Inspection Only; Outer Skid Bar Bolts Not Required		S021530002	0.15
Install Outer Skid Bar Bolts		S031530002	0.20

Procedure

1. Remove the front aero shield (refer to Service Manual procedure 12030102).
2. Inspect the skid bar:
 - If the outer bolts (Figure 1) are already installed and torqued, then no additional work is required. Reinstall all components that were removed for access and discontinue this procedure.
 - If the outer bolts (Figure 1) are missing, continue to the next step in this procedure.



Figure 1



3. Install the bolts at both ends of the skid bar (torque 10 Nm).
4. Use a green paint pen to mark both bolts.

Affected VIN(s) Affected Model S vehicles built between approximately October 31, 2014 and January 7, 2015.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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