



# Inspect Front Door Fixed Glass Seals

**Classification** Campaign Bulletin    **Section/Group** 11 - Closures    **Country/Region** United States

**Year** 2016    **Model** Model X    **Version** All

**Bulletin Classification:** *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

## Condition

The seals on the front door fixed glass might have inadequate anti-wear coating, leading to premature wear. A worn seal might squeak when the door glass is moving or result in excessive wind noise.

## Correction

Inspect the LH and RH front door fixed glass seals. If a seal has inadequate anti-wear coating, replace the front door fixed glass.

Correction Description	Correction	Time
SB-16-11-002 Not Applicable	S011611002	0.00
Vehicle Inspection Only; Front Door Fixed Glass Replacement Not Required	S021611002	0.05
Replace LH Front Door Fixed Glass For Improved Seal Coating	S031611002	0.25
Replace RH Front Door Fixed Glass For Improved Seal Coating	S041611002	0.25
Replace LH and RH Front Door Fixed Glass For Improved Seal Coating	S051611002	0.50

Required Part(s):	Part Number	Description	Quantity
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**If required:**

1043897-98-E	GLASS ASM - FR DOOR QTR LH	1
1043896-98-E	GLASS ASM - FR DOOR QTR RH	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

## Procedure

1. Lower the LH front window.
2. Inspect the top of the inboard seal and both outboard seals on the front door fixed glass (Figures 1 and 2):
  - If the top of the inboard seal and the entire length of both outboard seals have a consistently gritty texture, the coating is adequate. Repeat the procedure on the RH side of the vehicle.
  - If any portion of the 3 seals has a smooth texture (Figure 3), the coating is inadequate. Replace the front door fixed glass (refer to Service Manual procedure 11501402), then repeat the procedure on the RH side of the vehicle.

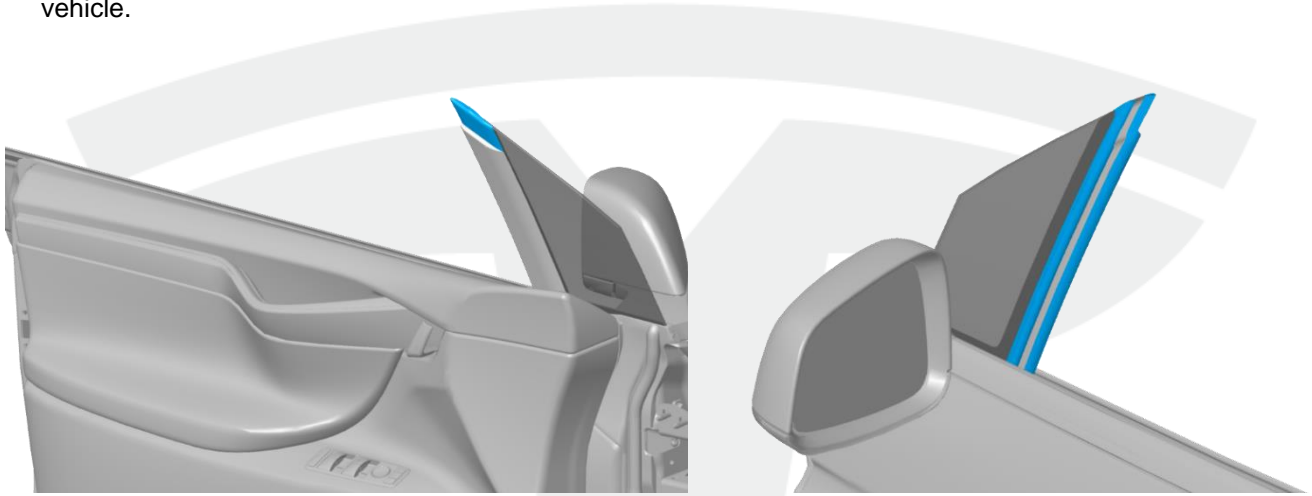
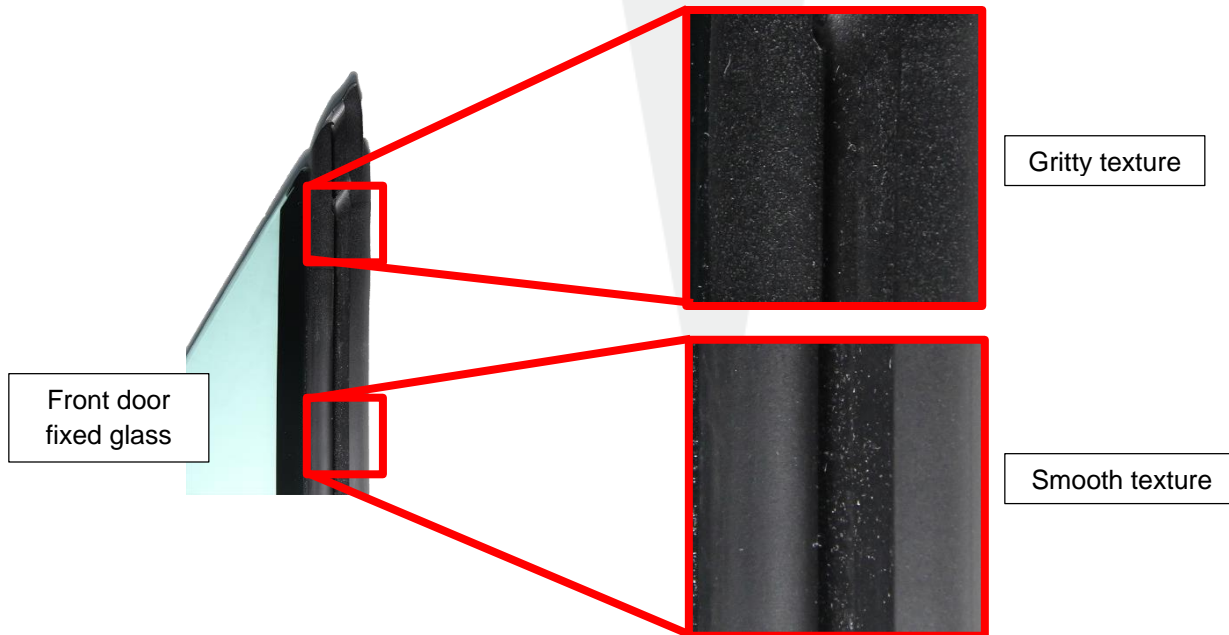


Figure 1

Figure 2



~~Figure 3~~

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**Affected VIN(s)** Affected Model X vehicles built before approximately February 8, 2016.

**NOTE:** This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

For feedback on the accuracy of this document, email [ServiceBulletinFeedback@teslamotors.com](mailto:ServiceBulletinFeedback@teslamotors.com).

