



Replace Sun Visors To Eliminate Rattle

Classification	Repair Bulletin	Section/Group	15 - Interior Trim	Country/Region	All
Year	2015 - 2019	Model	Model X	Version	All

Bulletin Classification: This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.

Condition

On some Mode X vehicles, a rattle might originate from the sun visors when connected to the rearview mirror due to the design of the magnetic clip.

Correction

The updated style sun visors have a conical magnetic clip with a tighter fit inside the sun visor assembly. Inspect the vehicle for symptoms related to the condition. If symptoms are present on either sun visor, replace both sun visors with updated parts.

Correction Description	Correction	Time
SB-19-15-001 Not Applicable	S011915001	0.00
Replace Sun Visors With Updated Parts To Eliminate Rattle Noise	S021915001	0.40

Required Part(s):	Part Number	Description	Quantity
		North America (Black color sun visors)	
	1108417-86-E	MX SUNVISOR ASSY LH ULTRASUEDE BLACK NORTH AMERICA	1
	1108418-86-E	MX SUNVISOR ASSY RH ULTRASUEDE BLACK NORTH AMERICA	1
		North America (Cream color sun visors)	
	1108417-87-E	MX SUNVISOR ASSY LH ALCANTARA CREAM NORTH AMERICA	1
	1108418-87-E	MX SUNVISOR ASSY RH ALCANTARA CREAM NORTH AMERICA	1
		EMEA (LHD) (Black color sun visors)	
	1108417-46-E	MX SUNVISOR ASSY LH ULTRASUEDE BLACK NO LABEL	1
	1108418-26-E	MX SUNVISOR ASSY RH ULTRASUEDE BLACK EU	1

	EMEA (LHD) (Cream color sun visors)	
1108417-47-E	MX SUNVISOR ASSY LH ALCANTARA CREAM NO LABEL	1
1108418-27-E	MX SUNVISOR ASSY RH ALCANTARA CREAM EU	1
	EMEA (RHD), Hong Kong, Japan, Macau, New Zealand (Black color sun visors)	
1108417-26-E	MX SUNVISOR ASSY LH ULTRASUEDE BLACK EU	1
1108418-46-E	MX SUNVISOR ASSY RH ULTRASUEDE BLACK NO LABEL	1
	EMEA (RHD), Hong Kong, Japan, Macau, and New Zealand (Cream color sun visors)	
1108417-27-E	MX SUNVISOR ASSY LH ALCANTARA CREAM EU	1
1108418-47-E	MX SUNVISOR ASSY RH ALCANTARA CREAM NO LABEL	1
	China (Black color sun visors)	
1108417-46-E	MX SUNVISOR ASSY LH ULTRASUEDE BLACK NO LABEL	1
1108418-36-E	MX SUNVISOR ASSY RH ULTRASUEDE BLACK CHINA	1
	China (Cream color sun visors)	
1108417-47-E	MX SUNVISOR ASSY LH ALCANTARA CREAM NO LABEL	1
1108418-37-E	MX SUNVISOR ASSY RH ALCANTARA CREAM CHINA	1
	South Korea (Black color sun visors)	
1108417-66-E	MX SUNVISOR ASSY LH ULTRASUEDE BLACK KOREA	1
1108418-46-E	MX SUNVISOR ASSY RH ULTRASUEDE BLACK NO LABEL	1
	South Korea (Cream color sun visors)	
1108417-67-E	MX SUNVISOR ASSY LH ALCANTARA CREAM KOREA	1
1108418-47-E	MX SUNVISOR ASSY RH ALCANTARA CREAM NO LABEL	1
	Taiwan (Black color sun visors)	
1108417-46-E	MX SUNVISOR ASSY LH ULTRASUEDE BLACK NO LABEL	1
1108418-76-E	MX SUNVISOR ASSY RH ULTRASUEDE BLACK TAIWAN	1
	Taiwan (Cream color sun visors)	
1108417-47-E	MX SUNVISOR ASSY LH ALCANTARA CREAM NO LABEL	1
1108418-77-E	MX SUNVISOR ASSY RH ALCANTARA CREAM TAIWAN	1
	Australia (Black color sun visors)	
1108417-46-E	MX SUNVISOR ASSY LH ULTRASUEDE BLACK NO LABEL	1
1108418-46-E	MX SUNVISOR ASSY RH ULTRASUEDE BLACK NO LABEL	1
	Australia (Cream color sun visors)	
1108417-47-E	MX SUNVISOR ASSY LH ALCANTARA CREAM NO LABEL	1
1108418-47-E	MX SUNVISOR ASSY RH ALCANTARA CREAM NO LABEL	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Procedure

1. Remove and discard the driver and front passenger sun visors (refer to Service Manual procedure 15051002).
2. Install the updated driver and front passenger sun visors (refer to Service Manual procedure 15051002).

Affected VIN(s) All Model X vehicles.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

For feedback on the accuracy of this document, email ServiceBulletinFeedback@tesla.com.

