



# Replace RH Rear Reflex Lens

<b>Classification</b>	Repair Bulletin	<b>Section/Group</b>	17 - Electrical	<b>Country/Region</b>	United States
<b>Year</b>	2017	<b>Model</b>	Model 3	<b>Version</b>	All

**Bulletin Classification:** *This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

## Condition

Some early Model 3 vehicles were built with a RH rear reflex lens that was susceptible to cosmetic issues such as visible weld spots or foggy blemishes.

## Correction

Upon customer complaint, inspect the vehicle for the condition described. If necessary, replace both the RH rear reflex lens and the charge port door and hinge cover.

**NOTE:** The charge port door and hinge cover must be replaced with an updated part to match the styling of the new reflex lens.

Correction Description	Correction	Time
SB-19-17-001 Not Applicable	S011917001	0.00
Inspect RH Rear Reflex Lens; No Replacement Necessary	S021917001	0.05
Replace RH Rear Reflex Lens And Charge Port Door And Hinge Cover Due To Cosmetic Issue	S031917001	0.20

Required Part(s):	Part Number	Description	Quantity
	1100781-99-D	ASY, FIXED DOOR, REFLEX LENS, RHS, GEN3, M3, NA	1
	1448344-00-B	MDL3 CHARGE PORT DOOR SERVICE KIT	1
<b>Shop supplies:</b>			
Plastic Trim Tool			
These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.			
<b>Special Tool(s):</b>	1108272-00-B	CAP, LOGIC CONN, INV, 3DU	

## Procedure

1. Replace the RH rear reflex lens (refer to Service Manual procedure 17404502).
2. Replace the charge port door and hinge cover (refer to Service Manual procedure 44011702).

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**Affected VIN(s)** Affected Model 3 vehicles built before approximately January 1, 2018.

**NOTE:** This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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