

 Tesla, Inc. Service Bulletin		<h1>Replace Charge Port Carrier Assembly For Ice Buildup</h1>	
SB-19-44-009 November 25, 2019	R1		
Classification Repair Bulletin		Section/Group 44 - High Voltage System	Mobile Service Can Perform* <small>*Where permitted</small>
Model Year 2017 - 2019	Model Model 3	Country/Region North America	Version All
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Repair Bulletin: This repair bulletin provides instructions on addressing a noted condition or possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

This Service Document supersedes SB-19-44-009, dated 21-Nov-19. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

Condition

Some Model 3 vehicles were manufactured with charge port latch actuators that could allow ice to build up and prevent insertion or removal of the charge handle from the charge port.

Correction

Upon customer complaint, replace the charge port carrier and latch actuator with an updated assembly.

Correction Description	Correction	Time
SB-19-44-009 Not Applicable	S011944009	0.00
Replace Charge Port Carrier and Latch Actuator	S021944009	0.65

	Part Number	Description	Quantity
Parts Required	1492302-10-B	LATCH SUB ASSY,SERVICE,CP,NA,M3	1
	1111033-00-E	M3 2R BOLSTER CLIP	1
	1117252-00-A	BOLT,HF,M12x40,STL[109],ZN,ADH,MAT	1
<small>These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Catalog.</small>			
Special Tools	1108272-00-B	CAP, LOGIC CONN, INV, 3DU	
	1130480-00-A	TEST PROBES, SLIM, FLUKE TP38	

Procedure

Replace the charge port carrier assembly (refer to Service Manual procedure 44012102).