



# HVAC Air Outlet Upgrade

<b>Classification</b>	Repair Bulletin	<b>Section/Group</b>	18 - Thermal Management	<b>Country/Region</b>	United States
<b>Year</b>	2012	<b>Model</b>	Model S	<b>Version</b>	All

**Bulletin Classification:** This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.

This Service Bulletin supersedes SB-13-18-001 R2, dated 30-Jan-14. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

## Condition

HVAC air outlets that reduce buzzing and rattling are now available.

## Correction

Upon complaint, replace the outer LH air outlet, inner LH air outlet, and inner RH air outlet on all cars within the affected VIN range (Figure 1).

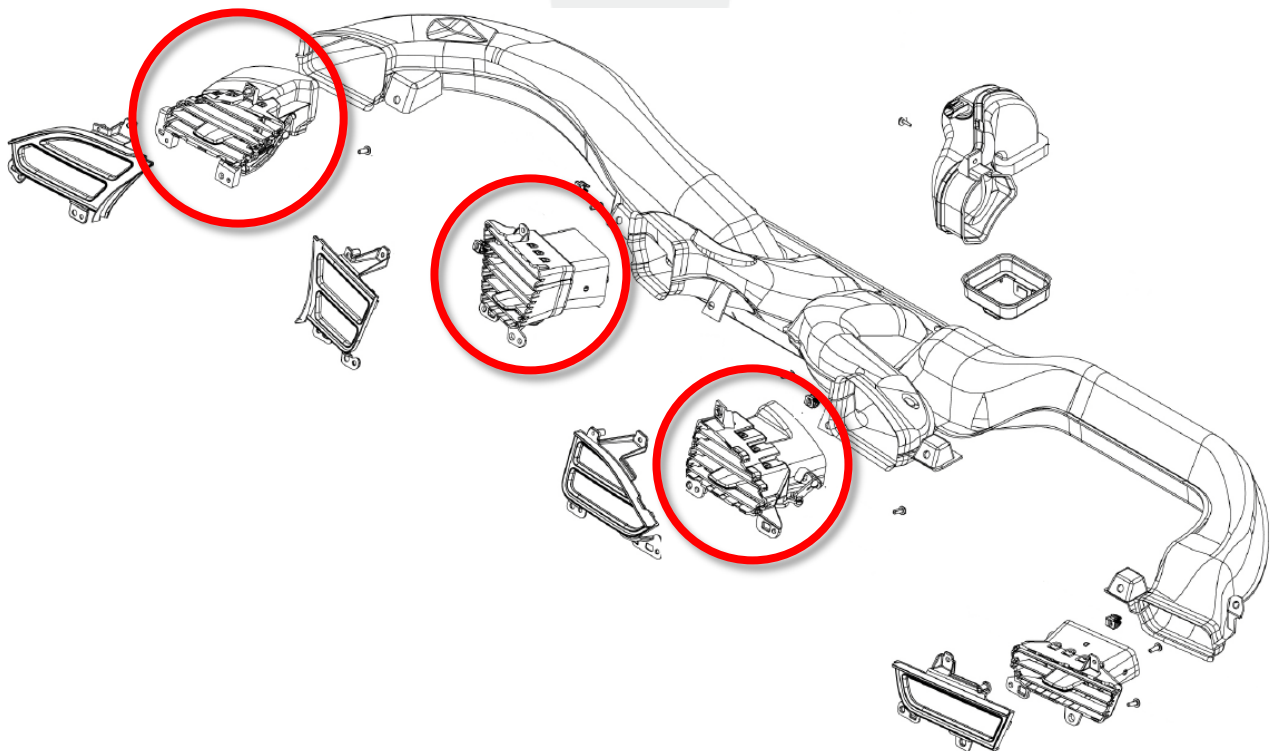


Figure 1

Required Part(s):	Part Number	Description	Quantity
	1007834-00-C	ASY AIR OUTLET LEFT	1
	6007629-00-C	ASY AIR OUTLET CENTER LEFT	1
	6007628-00-C	ASY AIR OUTLET CENTER RIGHT	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Correction Description	Correction	Time
Vehicle Inspection, Parts Already Upgraded	S011218004	1.25
Replace LH Outer, LH Inner, RH Inner HVAC Air Outlets	S021218004	1.85
SB-13-18-001 Not Applicable	S031218004	0.00

## Procedure

1. Replace the outer LH air outlet (refer to Service Manual procedure 14053102).
2. Replace the inner LH air outlet (refer to Service Manual procedure 14053202).
3. Replace the inner RH air outlet (refer to Service Manual procedure 14053402).

**Affected VIN(s)** This information is for reference purposes only. This list is not intended to be the sole information source for updates.

5YJSA1DP8CFF00001 - 5YJSA1DP0CFF00042  
5YJSA1DP6CFP01201 - 5YJSA1DP9CFP01208  
5YJSA1AP7CFR00102 - 5YJSA1AP9CFR00117  
5YJSA1DP2CFS00001 - 5YJSA1DN4CFS00032

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