



Update Manufacturing Certification Label

Classification Campaign **Section/Group** 19 - Labels **Country/Region** Canada

Year 2012 - 2014 **Model** Model S **Version** All

Bulletin Classification: *This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electricity repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

This Service Bulletin supersedes SB-13-19-002 R1, dated 13-Dec-13. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

Condition

Vehicles sold to Canadian customers were shipped with manufacturing certification labels that contained a National Emissions Mark (NEM) that did not have an approval number.

Correction

Perform a visual check of the label for the approval number and replace the label if necessary.

Required Part(s):	Part Number	Description	Quantity
	1020226-00-A	MANUFACTURING CERT LBL DUAL(ENGLISH AND FRENCH)	1

Shop supplies:

Alcohol wipes
Touch up paint

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Correction Description	Correction	Time
Vehicle Inspection Only; Manufacturing Certification Label Replacement Not Required	S011319002	0.1
Replace Manufacturing Certification Label	S021319002	0.25

Procedure

1. Open the driver's side door to access the manufacturing certification label on the door jamb (Figure 1).

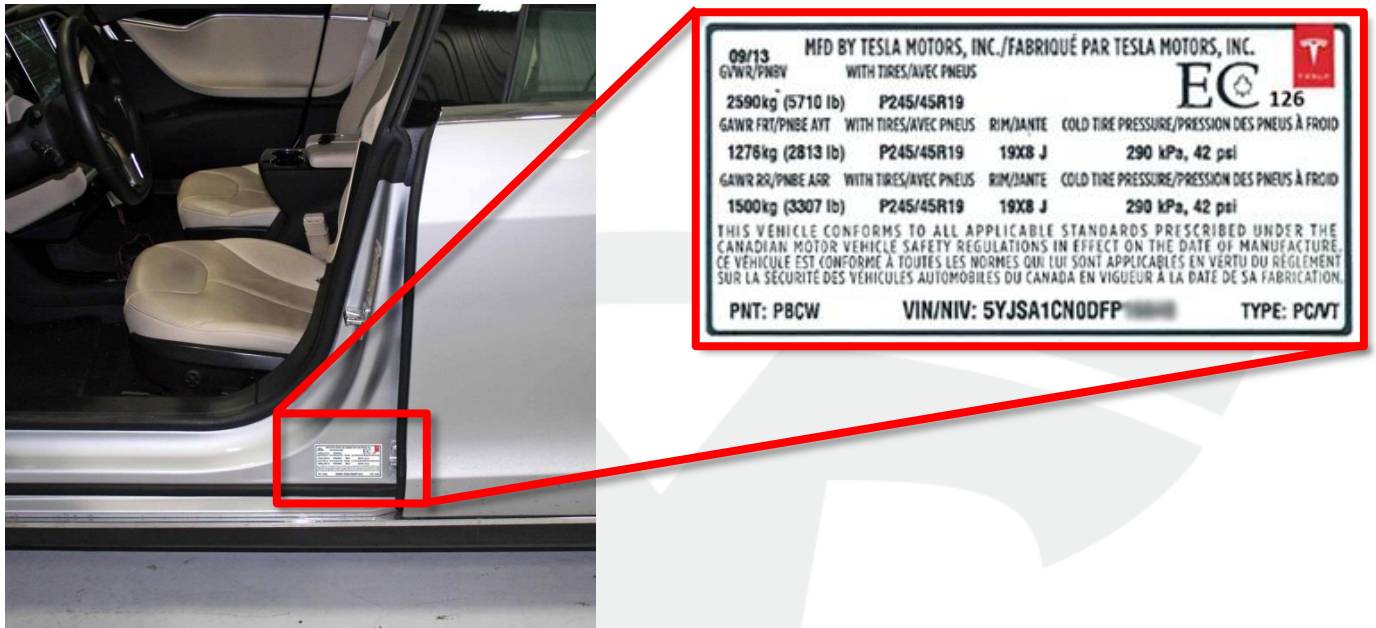


Figure 1

2. Inspect the label for the approval number next to the EC symbol (Figure 2). If the label has the approval number, no additional work needs to be done. Discontinue this procedure.

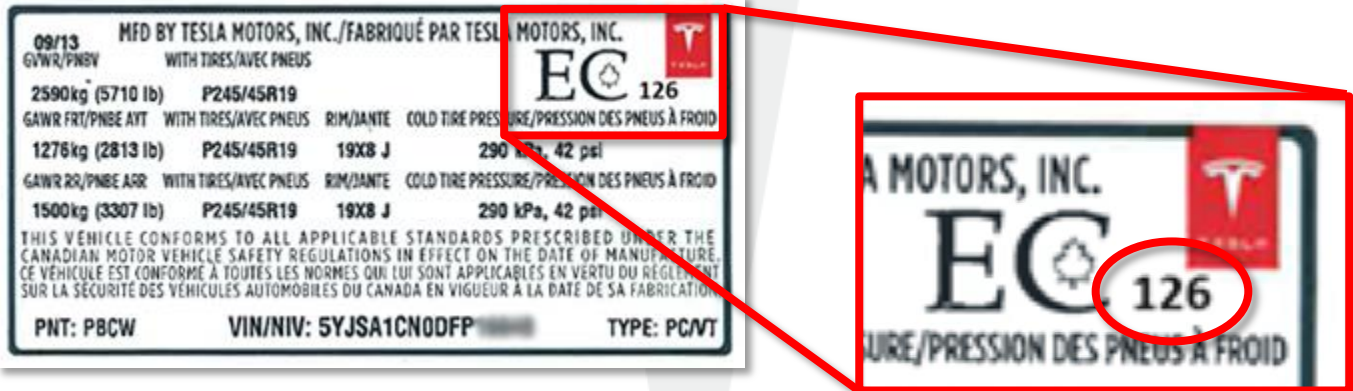


Figure 2

3. If the label does not have the approval number, gently peel it off of the door jamb, starting from one corner, and discard.
4. Remove any remaining adhesive or label shreds from the area with an alcohol wipe and allow to completely dry.
5. Retrieve the updated label for the specific VIN. All labels have been shipped to the home Service Centers for the vehicles. Confirm the VIN on the new label matches the dashboard VIN plate before installing it.
6. Place the updated label onto the same location on the door jamb.
7. Use touch up paint to cover any nicks or scratches created during removal of the old label.

Affected VIN(s) Affected Canadian Model S vehicles built between approximately November 1, 2012 and September 27, 2013, and June 16, 2014-September 16, 2014.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

For feedback on the accuracy of this document, email ServiceBulletinFeedback@teslamotors.com.

