



Chrome Inserts Installation

Classification	Parts and Accessories Bulletin	Section/Group	15 - Interior Trim	Country/Region	All
Year	All	Model	Model S	Version	All

Bulletin Classification: This bulletin provides instructions and guidelines for a vehicle procedure that is not the result of a defect. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electricity repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.

This Service Bulletin supersedes SB-14-15-001, dated 30-Jan-14. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

A set of chrome inserts for the front underhood apron and rear trunk sill (Figures 1 and 2) are now available as accessories for customer purchase. The kits include customer-facing installation instructions CD-13-10-001. However, if a customer is unable or unwilling to install the inserts themselves, service centers should use this service bulletin to install them.



Figure 1 (Front underhood apron)



Figure 2 (Trunk sill)

Required Part(s):	Part Number	Description	Quantity
	1034651-00-A	FRONT TRUNK CHROME SILLS - PAIR - LH/RH	1
	1010824-02-B	ASY, SILL TRUNK, PREMIUM STEEL PLATES	1
	1015977-00-A	TRIM CLIP,8 HOLE,17.9 LENGTH, 3 BUT	As necessary

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Shop supplies:

Alcohol wipe or equivalent
Adhesive promoter

Correction Description	Correction	Time
Install Front Chrome Inserts	S011415001	0.4
Install Rear Chrome Inserts	S021415001	0.3
Install Front and Rear Chrome Inserts	S031415001	0.7

Installing the Front Chrome Inserts

1. Remove the front underhood apron (refer to Service Manual procedure 12251002).

⚠ CAUTION: Do not scratch the trim when removing the aprons.

2. Use a trim tool to remove the 2 plastic inserts in the front apron (Figure 3). Dispose of the plastic inserts.

⚠ CAUTION: Remove the plastic inserts from their back edges to avoid scratching the apron.



Figure 3

3. Set the chrome inserts into the matching insets; press each one down firmly.

4. Turn the front apron over; bend down all tabs on the edges of both chrome inserts (Figures 4 and 5).



Figure 4



Figure 5

5. Reinstall the components that were removed.

NOTE: Replace any trim clips that were damaged during removal.

Installing the Rear Chrome Inserts

1. Place a fender cover, towel, or other soft material on a workbench to protect the chrome insert from damage.
2. Place the RH chrome insert face-down onto the protective surface.
3. Use alcohol to clean the underside of the insert and the matching inserts on the trunk sill. Allow both to completely dry.
4. Wipe the underside of the insert and the matching inserts on the trunk sill with adhesive promoter.
5. Remove the white backing from the foam tape that matches the insert (Figure 6).



Figure 6

6. Set the foam tape adhesive-side down into the underside of the insert so the cutouts align with the grooves (Figure 7). Press the foam tape firmly into the insert.



Figure 7

7. Remove the red backing from the foam tape (Figure 8).

NOTE: Be sure to not pull the foam tape up off of the insert when removing the red backing.



Figure 8

8. Align the exposed adhesive over the matching existing plastic insert (Figure 9). Firmly press down on the insert until it clicks into place; hold down for about 30 seconds.

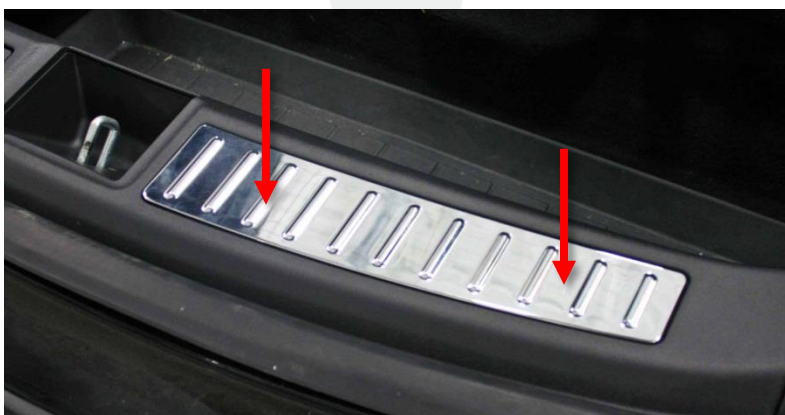


Figure 9

9. Repeat the steps in this section for the LH chrome insert.

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