#### October 29, 2015



# Install VIN Label on LH Rear Rail, China

Classification Campaign Bulletin Section/Group 19 - Labels Country/Region China

Year 2015 Model Model S Version All

**Bulletin Classification:** This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.

### Condition

Some vehicles were shipped to China without a Vehicle Identification Number (VIN) label on the LH rear rail.

#### Correction

Install the appropriate VIN label on the LH rear rail.

Correction Description	Correction	Time
SB-15-19-003 Not Applicable	S011519003	0.00
Install LH Rear Rail VIN, China	S021519003	0.10

**NOTE:** Each Service Center will receive customized VIN labels for all vehicles in their area. If a particular VIN label is lost or damaged, request a new one from the Beijing Parts Distribution Center.

Required Part(s): Part Number Description Quantity
1030043-00-A VIN MARKING LABEL \_CHINA (If needed)
1

Shop supplies: Alcohol wipes

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

# **Procedure**

1. Verify that the new VIN label matches the VIN plate that is visible in the lower LH corner of the windshield (Figure 1).



Figure 1

- 2. Remove the rear trunk floor trim (refer to Service Manual procedure 15245302).
- 3. Release the 2 clips that secure the LH rail cover (Figure 2). Remove the cover.

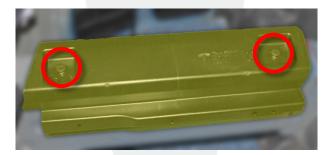


Figure 2 (Rail cover highlighted in yellow)

4. Clean the affected area of the LH rear rail with an alcohol wipe (Figure 3). Ensure that the area is completely dry before continuing to the next step.



Figure 3

5. Secure the VIN label to the LH rear rail (Figure 4). Ensure that the label is centered and that there are no wrinkles or air bubbles.



Figure 4

6. Reinstall all components that were removed for access.

## Affected VIN(s)

Affected Chinese Model S vehicles built between approximately August 3, 2015 and October 13, 2015.

**NOTE:** This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

For feedback on the accuracy of this document, email <u>ServiceBulletinFeedback@teslamotors.com</u>.