



Replace Rear Door Ultrasonic Sensors

Classification Campaign Bulletin **Section/Group** 11 - Closures **Country/Region** United States

Year 2016 **Model** Model X **Version** All

Bulletin Classification: *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

On some Model X vehicles, the adhesive that secures the rear door ultrasonic sensors might be prone to early delamination, resulting in reduced rear door operation. The user can still continue to open the door by holding the door switch.

Correction

Replace the rear door ultrasonic sensors.

Correction Description	Correction	Time
SB-16-11-003 Not Applicable	S011611003	0.00
Replace Rear Door Ultrasonic Sensors	S021611003	1.55

Required Part(s):	Part Number	Description	Quantity
	1055890-00-C	SENSOR, ULTRASONIC, RADIAL	2

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Shop supplies:

Alcohol wipes (1054788-00-A or equivalent)

Special Tool(s):	Part Number	Description
	1080580-00-A	Heat Gun
	1080603-00-A	Infrared Thermometer
	1080978-00-A	Force Gauge
	1080978-10-A	22 mm Diameter Adapter for Force Gauge

Procedure

1. Replace the LH and RH rear door ultrasonic sensors (refer to Service Manual procedure 11334202).

Affected VIN(s) Affected Model X vehicles built before February 3, 2016.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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