



Replace Sun Visors Due To Splitting

Classification	Campaign Bulletin	Section/Group	15 - Interior Trim	Country/Region	United States
Year	2016	Model	Model X	Version	All

Bulletin Classification: *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

On some Model X vehicles, the sun visors might be prone to splitting or require a high degree of force to rotate.

Correction

Inspect the sun visors and measure the force necessary to rotate them. If necessary, replace the sun visors.

Correction Description	Correction	Time
SB-16-15-002 Not Applicable	S011615002	0.00
Vehicle Inspection Only; Sun Visors Not Replaced	S021615002	0.05
Replace 1 Sun Visor Due to Splitting or High Rotational Force	S031615002	0.25
Replace 2 Sun Visors Due to Splitting or High Rotational Force	S041615002	0.45

Required Part(s):	Part Number	Description	Quantity
		If necessary, choose one of the following:	
	1048600-51-F	ASY SUNVISOR LH PROV FOG US	1
	1048600-52-F	ASY SUNVISOR LH PROV BLACK US	1
	1048600-53-F	ASY SUNVISOR LH ALCANTARA FOG US	1
	1048600-54-F	ASY SUNVISOR LH ALCANTARA BLACK US	1
		If necessary, choose one of the following:	
	1048601-51-F	ASY SUNVISOR RH PROV FOG US	1
	1048601-52-F	ASY SUNVISOR RH PROV BLACK US	1
	1048601-53-F	ASY SUNVISOR RH ALCANTARA FOG US	1
	1048601-54-F	ASY SUNVISOR RH ALCANTARA BLACK US	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Special Tool(s):	Part Number	Description
	1080978-00-A	Force Gauge
	1080978-10-A	22 mm Diameter Adapter for Force Gauge

Procedure

1. Inspect the bottom of the LH sun visor (Figure 1). If any section along the bottom of the sun visor has a gap that is greater than 1 mm, replace the sun visor (refer to Service Manual procedure 15051002).



Figure 1

NOTE: Only perform steps 2-3 if the sun visor was not replaced in step 1.

2. Position the sun visor halfway between the A-Pillar and the rear view mirror.
3. Using a force gauge on the plastic cap on the sun visor, rotate the sun visor toward the rearview mirror (Figure 2). If the force required to move the visor at any point in its rotation is 9 N or greater, replace the sun visor (refer to Service Manual procedure 15051002).

NOTE: While rotating, ensure that the sun visor is vertical to prevent an inaccurately high force reading.



Figure 2

4. Performs steps 1-3 on the RH sun visor.

Affected VIN(s) Affected Model X vehicles built before approximately February 1, 2016.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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