



Apply Threadlocker to Center Console Armrest Pad Screws

Classification	Campaign Bulletin	Section/Group	15 - Interior Trim	Country/Region	All
Year	2015	Model	Model S	Version	All

Bulletin Classification: *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

The screws that secure the 1st row center console armrest pads could be undertorqued, potentially causing the armrest pads to become loose over time.

Correction

Apply threadlocker and re-torque the screws to secure the armrest pads.

Correction Description	Correction	Time
SB-16-15-005 Not Applicable	S011615005	0.00
Apply Threadlocker To Center Console Armrest Pad Screws To Prevent Looseness	S021615005	0.10

Required Part(s): Shop Supplies:

Loctite 242 removable threadlocker (Tesla part number 2001274)

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Procedure

1. Remove and reinstall the 1st row center console armrest pads (refer to Service Manual procedure 15192502).

Affected VIN(s) Affected Model S vehicles built between approximately April 1, 2015 and August 17, 2015.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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