



Replace LH Upper Trough Plug

Classification Campaign Bulletin **Section/Group** 10 - Body **Country/Region** United States

Year 2017 **Model** Model 3 **Version** All

Bulletin Classification: *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

On some Model 3 vehicles, a pre-production LH upper trough plug is installed. The pre-production plug is completely functional, however, it does not cosmetically match the grommet on the RH upper trough.

Correction

Replace the LH upper trough plug with a production component.

Correction Description	Correction	Time
SB-17-10-003 Not Applicable	S011710003	0.00
Vehicle Inspection Only, LH Upper Trough Plug Replacement Not Applicable	S021710003	0.05
Vehicle Inspection Only, LH Upper Trough Plug Replacement Not Required	S031710003	0.05
Replace LH Upper Trough Plug	S041710003	0.10

Required Part(s):	Part Number	Description	Quantity
	1138243-00-A	LH TROUGH PLUG	1
	1031108-00-A	P-80 EMULSION GREASE	As required

Shop supplies:
 IPA wipes

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Procedure

1. Open the trunk lid.
2. Inspect the area to the right of the LH trunk hinge.
 - If the body is solid, and there is no trough plug, discontinue this procedure.
 - If a production trough plug (Figure 1) is installed, discontinue this procedure.
 - If a pre-production trough plug (Figure 2) is installed, or it is unclear which plug is installed, continue the procedure.



Figure 1 (Production trough plug is black with smooth texture)

Figure 2 (Pre-production trough plug is dark gray with rough texture)

2. Carefully remove the trough plug from the body.

NOTE: Make sure not to scratch the vehicle finish.
3. Clean any residue or adhesive from the area with an IPA wipe.
4. Apply P-80 emulsion grease to the mounting lip of the new trough plug, and wipe off any excess.
5. Insert the new trough plug into the hole, and make sure the plug is secure in the hole.
6. Close the trunk lid.

Affected VIN(s) Affected Model 3 vehicles built before approximately July 31, 2017.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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