



Replace 2nd Row Seat Back Board

Classification	Repair Bulletin	Section/Group	13 - Seats	Country/Region	All
Year	2016 - 2018	Model	Model X	Version	All

Bulletin Classification: This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.

This Service Document supersedes SB-19-13-001, March 22, 2019. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

Condition

On some Model X vehicles equipped with 2nd row fold-flat bench seats, the RH and/or LH seat backs might interfere with the rear door panel when the door is closed and cause NVH issues.

NOTE: Motorized bench seats are not affected.

Correction

Upon customer complaint, inspect the LH and RH 2nd row bench seat backs. If there is interference with the rear door, replace the seat back board with a seat back panel.

Correction Description	Correction	Time
SB-19-13-001 Not Applicable	S011913001	0.00
Inspect Seat Backs; No Interference Found	S021913001	0.05
Inspect Seat Backs; Install LH Back Panel (5-Passenger)	S031913001	0.10
Inspect Seat Backs; Install RH Back Panel (5-Passenger)	S041913001	0.65
Inspect Seat Backs; Install LH And RH Back Panels (5-Passenger)	S051913001	0.75
Inspect Seat Backs; Install LH Back Panel (7-Passenger)	S061913001	0.10
Inspect Seat Backs; Install RH Back Panel (7-Passenger)	S071913001	0.60
Inspect Seat Backs; Install LH And RH Back Panels (7-Passenger)	S081913001	0.70

Required Part(s):	Part Number	Description	Quantity
	1139116-00-A	MX 2R 6040 - IM BACK PANEL - 40%	0-1
	1139117-00-A	MX 2R 6040 - IM BACK PANEL - 60%	0-1
	1086176-00-C	ECU MOUNT BKT, MX 2R SEAT RH	0-1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Procedure

1. Open both rear doors and inspect the outward facing surfaces of the 2nd row seats for witness marks indicating interference with the doors (Figure 1).

NOTE: Interference with the rear doors might cause a squeaking sound when the doors are closed in addition to or instead of visible witness marks. Witness marks are relieved when the condition is resolved; there is no permanent damage to the seat upholstery.

- If no witness marks are seen, or if there is no squeaking sound when the door is closed, discontinue this procedure.
- If witness marks are seen, or if there is a squeaking sound when the door is closed, continue to the next step.



Figure 1 (RH shown, LH similar)

2. Install a 2nd row bench seat back panel to the seat where there is interference:
 - 5-Passenger Vehicle: 2nd Row LH Seat - Refer to Service Manual procedure 13082122
 - 5-Passenger Vehicle: 2nd Row RH Seat - Refer to Service Manual procedure 13082202
 - 7-Passenger Vehicle: 2nd Row LH Seat - Refer to Service Manual procedure 13082112
 - 7-Passenger Vehicle: 2nd Row RH Seat - Refer to Service Manual procedure 13082212

Affected VIN(s) Affected Model X vehicles with 2nd row fold-flat bench seats built between approximately September 2016 and July 2018.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

For feedback on the accuracy of this document, email ServiceBulletinFeedback@tesla.com.