 Tesla, Inc. Service Bulletin		<i>Replace Instrument Panel Carrier Due To Bumps Or Bubbling</i>	
SB-19-14-001 September 25, 2019			
Classification Repair Bulletin		Section/Group 14 - Instrument Panel & Pedals	Mobile Service Cannot Perform
Model Year 2017 - 2019	Model Model 3	Country/Region All	Version All
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Repair Bulletin: This repair bulletin provides instructions on addressing a noted condition or possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

Condition

On some Model 3 vehicles, the top or front surfaces of the Instrument Panel (IP) carrier might form bubbles or bumps (Figures 1 and 2) in warm ambient temperatures.

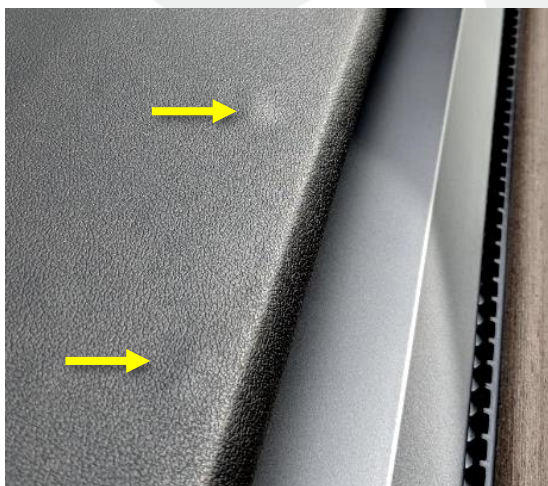


Figure 1



Figure 2

Correction

Inspect the vehicle for symptoms related to the condition. If symptoms are present, replace the IP carrier with an updated component.

Correction Description	Correction	Time
SB-19-14-001 Not Applicable	S011914001	0.00
Inspect IP Carrier For Bumps Or Bubbling; No Replacement Necessary	S021914001	0.05
Inspect IP Carrier, Replace IP Carrier Due To Bumps Or Bubbling	S031914001	2.00

	Part Number	Description	Quantity
Parts Required	1116594-00-B	BOLT,EHS,M6x19,[88],ZN,SMAT,ADH	8
	1105061-00-E	BOLT,HF,M6x7,STL[88],ZN,SHLDR[8x18]	2
	1028053-00-A	Kostal 10400691752	1
	1036655-00-A	BOLT RC M16x1.5x26 PC88 PTP	1
	1458818-00-B	BOLT,PF,M10-1.5x36,[109],G0310[B],SMAT	8
		Select one of the following:	
	1083401-05-J	M3, IP, SUB ASY, BASE	1
	1111602-00-C	M3, IP, RHD, SUB ASY, BASE	1
These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Catalog .			
Special Tools	1133787-00-A	Key, Seat Belt Release, Model 3	
	1082447-07-A	Torx Plus T45	
	1108272-00-B	Cap, Logic Conn, Inv, 3DU	

Procedure

Inspect the IP carrier; if bumps or bubbling are found, replace the IP carrier (refer to Service Manual procedure 14052102).