 Tesla, Inc. Service Bulletin		<h2 style="margin: 0;">Inspect Front Fascia Injection Date</h2>	
SB-20-10-003 August 10, 2021		R1	
Classification Repair Bulletin		Section/Group 10 - Body	Mobile Service Can Perform (where permitted)
Model Year 2020	Model Model Y	Country/Region North America	Version All
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Repair Bulletin: This repair bulletin provides instructions on addressing a noted condition or possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

This Service Document supersedes SB-20-10-003, dated 9-Jul-20. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

Condition

On some Model Y vehicles, front fascias with an injection date in a certain date range might have potential delamination/peeling issues.

Correction

Inspect the front fascia traceability label for symptoms related to the condition. If the symptoms are present, replace the front fascia.

Correction Description	Correction	Time
SB-20-10-003 Not Applicable	S012010003	0.00
Inspect Traceability Label For Front Fascia Delamination Issues; No Repairs Needed	S022010003	0.05
Inspect Traceability Label For Front Fascia Delamination Issues; Replace Front Fascia	S032010003	0.75

Part Number	Description	Quantity
Parts Required		
1493736-S2-A	Select one of the following: <ul style="list-style-type: none"> • MY FRONT FASCIA SVC, RED MULTI-COAT-PPMR • MY FRONT FASCIA SVC, PEARL WHITE MULTI-COAT PPSW 	1
1493736-S3-A		1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

Shop Supplies 000-0474-001 – THREADLOCKER, LOCTITE 222, PURPLE

Procedure

1. Open the LH front door.
2. Turn the steering wheel fully to the right.
3. Remove the LH front fender garnish (refer to Service Manual procedure [12201202](#)).
4. Remove the clips (x4) that attach the front of the LH wheel liner to the front fascia (Figure 1).

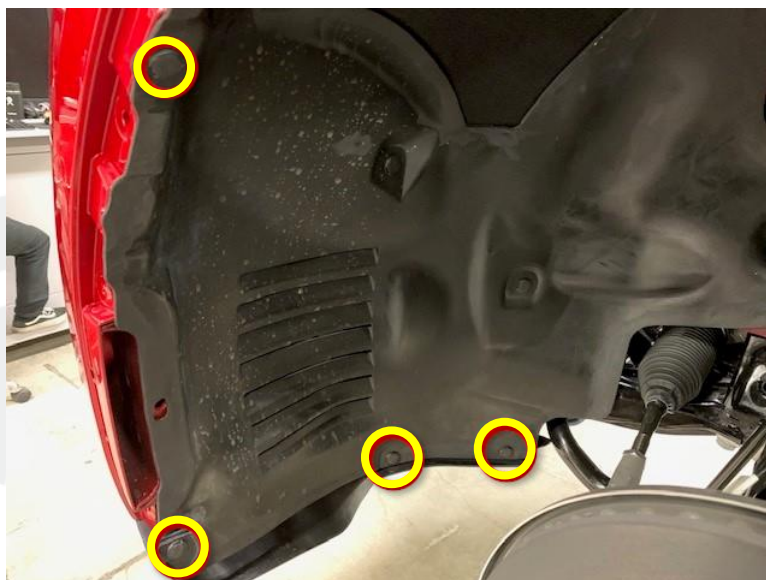


Figure 1 – Left front wheel removed for clarity

5. Remove the bolt that attaches the LH side of the front fascia to the fender (Figure 2).




Figure 2

6. Carefully pull the LH side of the front fascia away from the LH fender (Figure 3).



Figure 3

7. Inspect the injection date on the traceability label on the front fascia (Figure 4 and Figure 5).

 **NOTE:** The “Date & Time” printed on the label is formatted as DD/MM/YYYY.

- If the “Date & Time” printed on the label is 22/02/2020 through 03/03/2020, replace the front fascia (refer to Service Manual procedure [10011002](#)).
- If the “Date & Time” printed on the label is before 22/02/2020 or after 03/03/2020, no repairs are needed. Install all parts that were removed for access, and then discontinue this procedure.



Figure 4

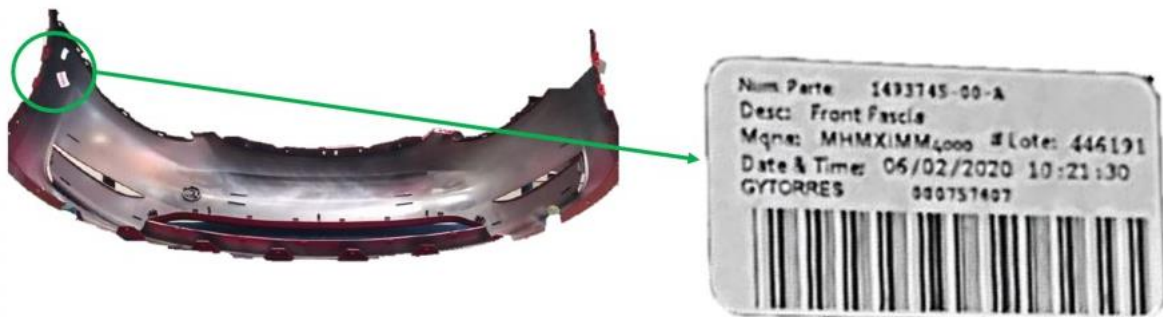


Figure 5