		Tesla, Inc. Service Bulletin		Seal Toeboard Seams Due To Water Ingress	
SB-21-10-003 December 29, 2021		R1			
Classification		Section/Group		Mobile Service	
Repair Bulletin		10 - Body		Can Perform (where permitted)	
Model Year	Model	Country/Region		Version	
2021	Model Y	South Korea		All	
The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.					

Repair Bulletin: This repair bulletin provides instructions on addressing a noted condition or possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

This Service Document supersedes SB-21-10-003, dated 14-Oct-21. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

Condition

On some Model Y vehicles in South Korea, water ingress might be present in the area(s) under the driver and/or front passenger footwell carpet due to an insufficiently sealed front bulkhead.

Correction

Seal the toeboard-to-floor panel seams.

Correction Description	Correction	Time
Seal Toeboard-To-Floor Panel Seams	S012110003	0.95

Part Number	Description	Quantity
Parts Required 1756021-00-A	SUPER RTV SILICONE	1

 **NOTE:** This part is available through [Warp eProcurement](#)

This part number was current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

Special Tools 1133787-00-A Key, Seat Belt Release, Model 3
1082447-07-A Torx Plus T45

Shop Supplies Isopropyl Alcohol (IPA) wipes

Procedure

1. Remove the driver and front passenger seats (refer to Service Manual procedure [13040102](#)).
2. Remove the center console (refer to Service Manual procedure [15190101](#)).
3. Remove the LH front carpet (refer to Service Manual procedure [15301001](#)).
4. Remove the RH front carpet (refer to Service Manual procedure [15301101](#)).
5. Release the clips (x4) that attach the electrical harness to the body (Figures 1 and 2).



Figure 1 – Driver side



Figure 2 – Front passenger side

6. Fold back the lower sides of both the driver and front passenger dash insulator to gain access to the body panels underneath (Figures 3 and 4).



Figure 3 – Driver side



Figure 4 – Front passenger side

7. Remove both the driver and front passenger center side butyl patches to access the toeboard seams (Figures 5 and 6).



Figure 5 – Driver side



Figure 6 – Front passenger side

8. Apply the sealant to the toeboard seams as follows:

- a. Clean the sealant area between the toeboard seam and the floor panel with an Isopropyl Alcohol (IPA) wipe and remove any loose sealant (Figure 7). Allow the area to dry for 1 minute before continuing.

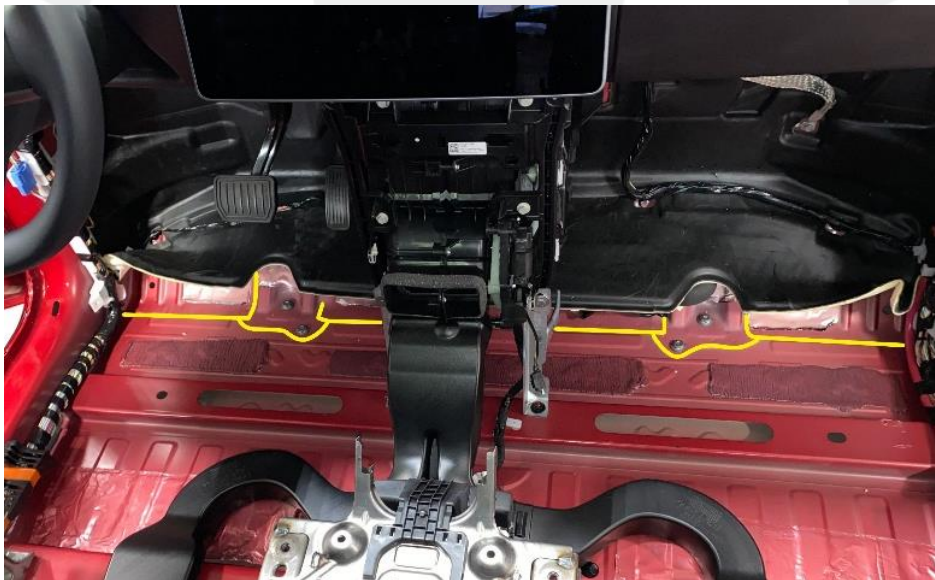


Figure 7

- b. Apply sealant onto the path along the toeboard-to-floor panel seams for the driver and front passenger sides (Figures 8 and 9).

⚠ CAUTION: Allow 30 minutes for the new sealant to dry before continuing

📄 NOTE: Use a plastic trim tool to smooth out the new sealant to ensure the seams are fully covered.



Figure 8 – Driver side



Figure 9 – Front passenger side

9. Reinstall both the driver and front passenger sides of the center butyl patches (Figures 5 and 6).
10. Position the dash insulator back to its original position (Figures 3 and 4).
11. Secure the clips (x4) that attach the electrical harness to the body (Figures 1 and 2).
12. Install the RH front carpet (refer to Service Manual procedure [15301101](#)).
13. Install the LH front carpet (refer to Service Manual procedure [15301001](#)).
14. Install the center console (refer to Service Manual procedure [15190101](#)).
15. Install the driver and front passenger seats (refer to Service Manual procedure [13040102](#)).

📄 NOTE: The firmware redeploy and Toolbox steps at the end of the procedure are not needed.