

 <b>Tesla, Inc.</b> Service Bulletin		<h2 style="margin: 0;">Inspect Upper B-Pillar Trim For Visible Casting Seam</h2>	
<b>SB-21-15-003</b> May 26, 2021			
<b>Classification</b>		<b>Section/Group</b>	<b>Mobile Service</b>
Repair Bulletin		15 - Interior Trim	Can Perform (where permitted)
<b>Model Year</b>	<b>Model</b>	<b>Country/Region</b>	<b>Version</b>
2021	Model Y	North America, South Korea	All
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Repair Bulletin: This repair bulletin provides instructions on addressing a noted condition or possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

### Condition

Certain Model Y vehicles might have a visible casting seam in the upper B-pillar trim. This seam is cosmetic only, and does not affect the functionality or performance of the trim.

### Correction

Upon customer complaint of a seam visible in the upper B-pillar trim, inspect the vehicle for symptoms related to the condition. If symptoms are present, replace the affected trim.

Correction Description	Correction	Time
SB-21-15-003 Not Applicable	S012115003	0.00
Inspect For Visible Casting Seam, No Upper B-Pillar Trim Replacement Necessary	S022115003	0.05
Inspect And Replace One Upper B-Pillar Trim	S032115003	0.05
Inspect And Replace Both Upper B-Pillar Trims	S042115003	0.10

	Part Number	Description	Quantity
<b>Parts If Necessary</b>	1494606-00-C	B PILLAR UPPER TRIM, ASY, LH	1
	1494607-00-C	B PILLAR UPPER TRIM, ASY, RH	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

**Special Tools** 1133787-00-A Key, Seat Belt Release, Model 3

## Procedure

1. Open the LH rear door and inspect where the upper B-pillar trim meets the lower B-pillar trim.
  - If there is a seam at the corner of the trim (Figure 1), replace the upper B-pillar trim (refer to Service Manual procedure [15183002](#)).
  - If there is no seam visible at the corner of the trim (Figure 2), continue to the next step.



✘ **Figure 1 – Casting seam**



✔ **Figure 2 – No casting seam**

2. Repeat step 1 for the RH side of the vehicle.
3. Close the vehicle rear doors.