 Tesla, Inc. Service Bulletin		<h2><i>Replace Speaker Grilles Due To Corrosion</i></h2>	
SB-21-15-004 May 7, 2021			
Classification Repair Bulletin		Section/Group 15 - Interior Trim	Mobile Service N/A
Model Year 2020	Model Model 3	Country/Region China	Version All
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Repair Bulletin: This repair bulletin provides instructions on addressing a noted condition or possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

Condition

Some Model 3 vehicles built by Giga Shanghai are found corrosion in the speaker grille on parcel shelf and the headliner due to material and craft limitations.

Correction

Replace the corrosive speaker grilles on the parcel shelf, and the headliner.

Correction Description	Correction	Time
SB-21-15-004 Not Applicable	S012115004	0.00
Replace Package Tray Speaker Grilles And Headliner	S022115004	0.70

Part Number	Description	Quantity
Parts Required 1614410-01-B	M3, HL ASY, PREM, FIX GLASS RF, CN	1
1525304-00-A	PACKAGE TRAY GRILLS LH	1
1525303-00-A	PACKAGE TRAY GRILLS RH	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

Procedure

Inspect the speaker grilles on the package tray trim and headliner. (Figures 1 and 2).



Figure 1 – Package Tray Trim



Figure 2 – Headliner

- If corrosion is present on **any** of the speaker grilles, perform both of the following substeps:
 - Replace both package tray speaker grilles (refer to section “Replace Package Tray Speaker Grilles” in this document).
 - Replace the headliner (refer to Service Manual procedure [15203002](#)).
- If corrosion is not present on any of the speaker grilles, cancel the bulletin activity so that it is available for future possible application.

Replace Package Tray Speaker Grilles

1. Remove the package tray trim. (refer to Service Manual procedure [15243002](#)).
2. Bend the tabs vertically then remove and discard the LH and RH parcel shelf speaker grilles. (Figure 3 and 4).



Figure 3 – LH Parcel Shelf Speaker Grille



Figure 4 – LH Parcel Shelf Speaker Grille (Inside)

3. Position the LH and RH parcel shelf speaker grilles on the package tray trim, and then bend the grille tabs (Figure 5) to lock the grilles in place. (Figure 6).

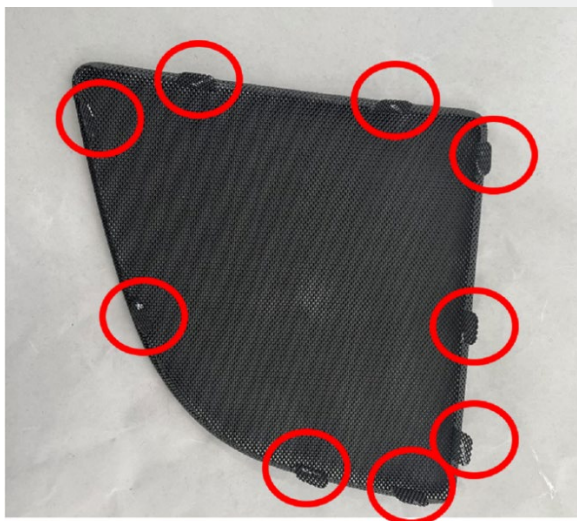


Figure 5- LH Parcel Shelf Speaker Grille



Figure 6- LH Parcel Shelf Speaker Grille

4. Install the package tray trim. (refer to Service Manual procedure [15243002](#)).